



INSTALLATION POLICIES

1. The work site is clear, clean and free of obstructions.
2. The unloading area is free and clear for ease of unloading material.
3. Customer to approve clearance drawings.
4. There is adequate overhead and side clearance to hang crane or runway structure in a normal manner.
5. No pipes, water, rocks, electric lines, rebar, or any other obstructions can be beneath the work floor if drilling is required.
6. If runways, haunches or rail is to be in place prior to installation, it must be correctly aligned and leveled +/- 1/4". If footings are in place they must be on grade with each other and anchor bolts must be correctly placed +/- 1/16th with 6" extended above grade. Installation of columns is directly to floor unless otherwise specified.
7. If bridge crane, hoist or trolley is equipped with a variable frequency drive the settings will be set to customer approval at final setting.
8. All work is to be completed in a single, uninterrupted period. Installation may be performed between the hours of 7:00am to 12:00 midnight seven days a week. Access to work area is required during this time.
9. During the installation process a gas powered welder and cutting torches may be used.
10. All installation quotes include labor and material. Lift rental equipment is not included (unless specified).
11. Customer to supply and install a disconnect and is responsible for bringing power to the runway electrification. If there is no power to the runway, CraneWerks, Inc. and it's subcontractors are not responsible or liable for the startup of the crane.
12. CraneWerks, Inc. and it's subcontractors is not liable for the integrity of the existing building columns, building structure, roof, runway (if not CraneWerks, Inc.) or floor.
13. Unless stated, a load test is not included in this quote.
14. A startup test will be performed upon completion of the crane system.
15. The premises will be swept and left broom clean.

Quotations are based on the above assumptions. If area is not clear, if the installation is interrupted by the customer and must be completed in multiple trips, additional expenses may be charged on a time and material basis.